

## Technical Data Sheet

AXAREL® 36

### Product Description

**AXAREL 36 Defluxer** is a proprietary cleaning mixture composed of highly refined solvents designed for temperature flexible defluxing applications using semi-aqueous spray and immersion cleaner.

### Features and Benefits

- Removes Flux Residues
- Water Rinsable
- Separates for Recycling
- High Soil Loading
- Removes Ionics
- Excellent Solvency

### Properties

Odor	Mild Hydrocarbon
Flash Point	205 °F (96 °C)
Specific Gravity (25°C)	0.87
Viscosity (25°C)	2.8 cps
Vapor Pressure (20°C)	<0.1 mmHg
Kauri-Butanol (KB) Value	64

### Soils Removed

- Lead-free Flux Residues
- Fingerprint Oils
- No Clean Flux Residues
- Uncured SMD Adhesives
- RMA Flux Residues
- Ionic Contamination
- Water Soluble Flux Residues
- HMP Flux Residues

### Equipment

Suitable for use in specially designed cleaning equipment including immersion, ultrasonics, spray-in-air\* and spray-under-immersion systems.

*\*may require fire suppression system*

### Process

Wash Bath Concentration	100% Concentration
Wash Bath Temperature	140-160 °F (60-71 °C)
DI Water Rinse Temperature	140-160 °F (60-71 °C)

**AXAREL 36** may be separated from water and returned back to the wash reservoir for reuse. Most systems incorporate two or three successive rinses. Mechanical or ultrasonic agitation is recommended.

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### Environmental/Regulatory

Ozone Depletion Potential (ODP)	Zero
Global Warming Potential (GWP)	Low
Volatile Organic Compound (VOC)	854 g/L
Hazardous Air Pollutant (HAP)	No
National Emission Standards for Hazardous Air Pollutants (NESHAPs)	Not regulated
Superfund Amendments and Reauthorization Act (SARA)	Not regulated
Resource Conservation and Recovery Act (RCRA)	Not regulated

### Disposal/Safety

#### Disposal

Vantage recommends contacting your current or local environmental service company for proper disposal.

#### Safety

Please see Safety Data Sheet for further information.

### Packaging

Available in 33 lb (15 kg) pails and 365 lb (166 kg) drums.

### Shelf Life

36 months when stored in original, sealed container above 50 °F (10 °C).



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