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CUTTING AND GRINDING FLUIDS SELECTION SURVEY

Company Name:_____ Date:_____

Location: _____ Account Mgr.. _____

Selecting the appropriate cutting and grinding fluid requires a close look at a number of factors. Here are the questions we ask to determine your needs and objectives.

1. Operation_____
2. Depth of Cut_____
3. Feed Rate_____
4. Part Description_____
5. Type of Tooling_____
6. Metal Type_____
7. Required Finish_____
8. Previous Operation_____
9. Next Operation_____
10. Corrosion Protection (How Long?)_____
11. Type of Fluid Preferred (Straight Oil, Soluble, Semi, Synthetic) _____
12. Competitive Fluid_____
13. Concentration_____
14. Fluid Pressure_____
15. Fluid System Capacity_____
16. Filtration System_____
17. Filter Type_____
18. Method of Waste Treatment_____
19. Chemical Restrictions_____
20. Worker Health/ Safety Requirements_____
21. Water Quality (Hardness)_____
22. Problems With Coolant Programs_____

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23. Objectives For Coolant Programs_____